



GESTRA® Industrial Electronics · Product Range Group B1

LRR 1-5 LRR 1-6

Continuous Blowdown Controllers LRR 1-5b, LRR 1-6b

Purpose and Application

Automatically controlled continuous boiler blowdown to reduce blowdown wastage and increase the operating safety with the GESTRA conductivity electrode type ERL 16 or LRG 17, 19 used as sensing unit and the GESTRA continuous blowdown valve BAE as control valve. Automatic closing of blowdown line during boiler shut-down. Current output for remote indication or recording of conductivity.

Application in steam boilers, evaporators or similar plants, in particular plants operated automatically, e.g. in accordance with the regulations for operation without constant supervision (TRD 604).

Design

Plug-in unit in plastic case for installation in control cabinets. The terminals in the case are accessible after loosening two screws and unplugging the unit from its base. To avoid confusion with other plug-in units of the GESTRA range, inserts are fitted in the bases so that only the correct unit may be plugged into each base.

The plug-in units may be snapped onto a 35 mm supporting rail or screwed into position on a mounting panel.

Field enclosures for several plug-in units are available on request.

Technical Data

Function

Continuous blowdown controller with conductivity electrode type ERL 16 or LRG 17, 19 and continuous blowdown valve type BAE, can be used as max.-min. limit switch after establishing a wire link (see "Wiring Diagram").

Input

Four connections for one conductivity electrode type ERL 16 or LRG 17/19.

Output

Two relay contacts mounted in series for the functions "Valve CLOSED", "Valve OPEN" and "Valve OPERATING"; max. contact rating: 250 V, 500 W, 3 A resistive with a life of 4 x 10⁵ switching cycles or 0.35 A inductive with a life of 2 x 10⁶ cycles; contact material silver, hardgold plated.

Current output 0 ... 20 mA for remote indication or recording, can be changed to 4 ... 20 mA by establishing a wire link, max. load 500 Ω .

Measuring range

Type LRR 1-5b:

0 ... 10 mS/cm, 0 ... 1 mS/m

Type LRR 1-6b:

 $0 \dots 100 \ \mu\text{S/cm}, \ 0 \dots 10 \ \mu\text{S/cm}$

(selection between the two ranges by switch on front panel)

with a cell constant of electrode of 1.0/cm; adjustor for compensation of temperature influence up to max. 250 °C, basic adjustment applies to 25 °C.

Limit value

Continuously adjustable within a range of 0.4 \dots 10/0.04 \dots 1 mS/cm (LRR 1-5b) or 4 \dots 100/0.4 \dots 10 μ S/cm (LRR 1-6b)

Switching hysteresis

10% of limit value

Indicators

Two LEDs: green for δ < limit value, red for δ > limit value;

1 meter for indicating actual conductivity within the range \pm 20 % of the adjusted conductivity limit value

Electrode supply voltage

1 V_p, 1000 Hz, short-circuit protected

Mains supply

220 V, 50 – 100 Hz 3.5 VA (other voltages, i.e. 24 – 240 V, 50 – 100 Hz, available)

Protection

IP 40

Permissible ambient temperature

0 ... 50 °C

Case materials

Base: ABS plastic, black Cover: polystyrene (highly shock-resistant), stone grey

Approx. weight

1 kg

Important Notes

Cable required for wiring to the electrode: Screened cable, e.g. I-Y (St) Y $2 \times 2 \times 0.8$, cable length see table under "Installation and Service Instructions".

Order and Enquiry Specifications

GESTRA controller for continuous blowdown:

Continuous blowdown controller type

LRR 1- ...

plug-in unit in plastic case for installation in control cabinets.

Main supplyV.

Associated Equipment

Conductivity electrode type ERL 16- ..., LRG 16-4, LRG 17-1 or LRG 19-1.

Continuous blowdown valve type BAE.



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Wiring Diagram





